



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-607-511
Job Sheet 189879



Part No: D350-607-511

Job Qty: 4 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/19

Job Tracking No:

Due Date: 3/5/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/15/19	3/5/19	0.00	0.00	Start Up Stores/Pkg-2		MAR 18 2019
130	Packaging 1-1 - Pick Kit - B4B	4 pcs		3/5/19	0.00	0.00	Packaging 1 - 4 - B4B		MAR 18 2019
							Packaging 1 - 5 - B4B		
140	Packaging 1 - Pick Kit	4 pcs		3/5/19	0.00	0.00	Packaging1-3		
							Packaging 1 - 4		
150	QC 4	4 pcs		3/5/19	0.00	0.00	QC 4 - 28		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
160	Packaging 3-1 - Stock - B4B	4 pcs		3/5/19	0.00	0.00	Packaging3-1		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		

					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
165	DC - 1 - B4B	4 pcs	3/5/19	0.00 0.00	DC - 1 - B4B	DAS 21 MAR 19 2019
					DC - 2 - B4B	9-89
170	QC 21 - FG	4 pcs	3/5/19	0.00 0.00	QC 21 - FG - 21	DAS 21
					QC 21 - FG - 70	9-89
					QC 21 - FG - 53	9-89 MAR 19 2019

Part Op 140 - Pick Kit

Descriptions: 150 - QC4- 100% Inspect kits for completeness

160 - Identify as per dwg & Stock Location: _____

165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	
D3501-1	Bushing	32 pcs (8 ea)	90-Start up Operation	
D3910-3	Crosstube Lug	8 pcs (2 ea)	90-Start up Operation	
D3910-5	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	
D3910-7	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	90-Start up Operation	
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea)	90-Start up Operation	
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	
D4775-041	Strut Assembly	8 pcs (2 ea)	90-Start up Operation	
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	
D4085-3	Placard	4 pcs (1 ea)	90-Start up Operation	
D4713-1	Spacer	4 pcs (1 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	80	644	0
	AN4-42A	16	145	0
	AN6-13A	8	184	0
	D3501-1	32	359	0
	D3910-3	8	28	0
	D3910-5	4	56	0
	D3910-7	4	61	0
	D3984-030	32	80	0
	D4085-3	4	48	0
	D4148-041	4	13	0
	D4149-041	4	7	0
	D4713-1	4	21	0
	D4775-041	8	18	0
	D4776-3	8	10	0
	MS21042L4	96	4,275	0
	MS21042L6	8	292	0
	MS3367-5-0	4	167	0
	NAS1149F0432P	160	1,591	0
	NAS1149F0663P	16	224	0
Part Specifications				
Specifications could not be found.				

Plex 3/18/19 12:08 PM Dart.Hadley.Shannon



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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/5/19	0.00	0.00	Start Up Stores/Pkg-2		MAR 18 2019
140	Packaging	4 pcs		3/5/19	0.00	0.00	Packaging1-3		
150	QC	4 pcs		3/5/19	0.00	0.00	QC4		
160	Packaging	4 pcs		3/5/19	0.00	0.00	Packaging3-1		
165	DC	4 pcs		3/5/19	0.00	0.00	DC		
170	QC21-FG	4 Ea		3/5/19	0.00	0.00	QC21		

Part Op
Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

008684

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	5114891
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	5150211
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	5158075
D3501-1	Bushing	32 pcs (8 ea)	90-Start up Operation	5135260
D3910-3	Crosstube Lug	8 pcs (2 ea)	90-Start up Operation	5150019
D3910-5	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	5155327
D3910-7	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	5153479
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	90-Start up Operation	5142777
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea)	90-Start up Operation	5159074
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	5156482
D4775-041	Strut Assembly	8 Ea (2 ea)	90-Start up Operation	5156930
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	5152840
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	5149814
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	5107756
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	5152652
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	5051477
D4085-3	Placard	4 pcs (1 ea)	90-Start up Operation	5150920
D4713-1	Spacer	4 pcs (1 ea)	90-Start up Operation	5131224
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	5050161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	80	526	0
	AN4-42A	16	67	0
	AN6-13A	8	51	0
	D3501-1	32	369	0
	D3910-3	8	24	0
	D3910-5	4	4	0
	D3910-7	4	4	0
	D3984-030	32	136	0
	D4085-3	4	28	0
	D4148-041	4	7	0
	D4149-041	4	8	0
	D4713-1	4	37	0
	D4775-041	8	4	0
	D4776-3	8	16	0
	MS21042L4	96	3,604	0
	MS21042L6	8	344	0
	MS3367-5-0	4	183	0
	NAS1149F0432P	160	622	0
	NAS1149F0663P	16	296	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

Dart Aerospace Ltd.
270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1-813-632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 1/31/19 1:30 PM Dart.Macdonald.Dara

Container No. S163318



Part: D350-607-511

Job No: 189879

Serial No/Batch: S163318

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 of 7 FAA STC SR002131